

## **Foundation Machine**





**UM-55** 

## Continental Miter Machine

United's UM-55 is a continental mitering machine for foundations with trimming corners and variable top feed assembly.







SPECIFICATIONS	UM-55
Stitch type	chainstitch
Max sewing speed (rpm)	5000
Max recommended sewing speed (rpm)	4500
Needle height	½" (12.7mm)
Auxiliary feeding	top feed mechanism
Motor	direct drive
Presser foot height	½" (12.7mm)
Voltage	220 (alternative voltages available)
Current (amps)	5
Air pressure (psi)	80

The UM-55 sews non-woven to quilted border, trims and corner forming a miter while controlling material feeding with VTF – variable top feed.

- Reduces labor
- Miter corner is cut with UM-55
- Production: 160 pc/8 hours
- Speed: 5000 rpm
- Chainstitch
- Direct Drive motor
- Variable top feed mechanism
- Electronic foot lift and needle positioning

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