



## ***UM-2900-GM***

### *Gusset-Forming Machine*

The UM-2900-GM is versatile for doing a number of mattress applications for forming pillow tops and continental tops.

<b>SPECIFICATIONS</b>	<b>UM-2900-GM</b>
Stitch type	Overlock with safety stitch
Standard folder	5" (12.7cm) wide V gusset (options available up 8 ½" (216mm))
Max sewing speed (rpm)	4000
Recommended sewing speed (rpm)	3400
Stitches per inch (spi)	5
Needle type	DCx27
Needle size	21
Needle height	11mm
Presser foot height	8mm
Aux feed device	integral puller-top and bottom drive
Motor type	Electronic needle
Max thickness capacity	66mm/quilted pkg
Yield	64'/min (19m/min)
Voltage	220
Current (amps)	5
Air pressure (psi)	80
Air consumption (cfm)	0.5

The UM-2900-GM gusset maker is equipped with our patented dual driver puller system.

- Automatic thread break detection
- Automatic material run out detection
- Able to add flange to gusset
- Automatic operation allows the operator to run additional automatic machines at the same time

Sourcing Unlimited's two companies, United Mattress Machinery and Jumpsourc, are industry leaders in producing the highest quality of machinery and aftermarket parts.

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